Keysight 11683A Range Calibrator



Operating and Service Manual

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Important Notice

Keysight 11683A Range Calibrator

The information in this addendum is provided to update the content of the Keysight 11683A Range Calibrator Operating and Service Manual after the manual print date.

Please retain this update sheet. Keep it with, or insert it in your Operating and Service Manual.

What is Happening

The following table contains a list of equipment found in this manual that are obsolete, and their replacements:

Model name	Status	Replacement model
3455A 5 or 6-Digit Digital Multimeter/Voltmeter	Obsolete	 34410A Digital Multimeter, 6½ Digit 34411A Digital Multimeter, 6½ Digit 34401A Digital Multimeter, 6½ Digit L4411A System Digital Multimeter, 6½ Digit High Performance
180C Scope Mainframe	Obsolete	InfiniiVision 5000 Series Oscilloscopes
436A Power Meter	Obsolete	N1913A EPM Series Single-Channel Power Meter
435A Power Meter	Obsolete	-

Please visit http://www.keysight.com for more information on the replacement models.



Notice

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This manual applies to instruments with serial numbers prefixed 3303U and below. With the changes in the Appendix added, this manual applies to instruments with serial numbers prefixed 1314A, 1551A.

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Warranty

This Hewlett-Packard product is warranted against defects in materials and workmanship for a period of one year from date of shipment. During the warranty period, Hewlett-Packard Company will, at its option, either repair or replace products which prove to be defective.

For warranty service or repair, this product must be returned to a service facility designated by HP. Buyer shall prepay shipping charges to HP and HP shall pay shipping charges to return the product to Buyer. However, Buyer shall pay all shipping charges, duties, and taxes for products returned to HP from another country.

Limitation of Warranty

The foregoing warranty shall not apply to defects resulting from:

- 1 Improper or inadequate maintenance, adjustment, calibration, or operation by Buyer;
- 2 Buyer-supplied software, hardware, interfacing or consumables;
- 3 Unauthorized modification or misuse:
- 4 Operation outside of the environmental and electrical specifications for the product;
- 5 Improper site preparation and maintenance; or
- 6 Customer induced contamination or leaks.

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Declaration of Conformity

Declaration of Conformity

according to ISO/IEC Guide 22 and EN45014

Manufacturer's Name:

Hewlett-Packard Ltd.

Manufacturer's Address:

Queensferry Microwave Division

South Queensferry West Lothian, EH30 9TG

Declares that the product

Product Name:

Power Meter Range Calibrator

Scotland, United Kingdom

Model Numbers:

HP 11683A

Product Options:

This declaration covers all options of the above products as

detailed in TCF A-5951-9852-02

Conforms with the protection requirements of European Council Directive 89/336/EEC on the approximation of the laws of the member states relating to electromagnetic compatibility.

Against EMC test specifications EN 55011:1991 (Group 1, Class A) and EN 50082-1:1992

As Detailed in:

Electromagnetic Compatibility (EMC)

Technical Construction File (TCF) No. A-5951-9852-02

Assessed by:

Dti Appointed Competent Body

EMC Test Centre,

GEC-Marconi Avionics Ltd.,

Maxwell Building,

Donibristle Industrial Park,

KY11 5LB

Scotland, United Kingdom

Technical Report Number: 6893/2200/CBR, dated 23 September 1997

Supplementary Information:

The product conforms to the following safety standards:

EN 61010-1(1993) / IEC 1010-1(1990) +A1(1992)

CSA-C22.2 No. 1010.1-92

The product herewith complies with the requirements of the Low Voltage Directive 73/23/EEC, and carries the CE-marking accordingly.

South Queensferry, Scotland

25 May 1998

RM Enn

Location

Date

R.M. Evans / Quality Manager

Europe Contact:

Your local Hewlett-Packard Sales and Service Office or Hewlett-Packard GmbH, Department 2Q/ Standards Europe Herrenberger Srasse 130, D7030 Boblinger (Fax: +49-7031-143143)

Statement of Compliance

Electromagnetic Compatibility (EMC) Information

This product has been designed to meet the protection requirements of the European Communities Electromagnetic Compatibility (EMC) directives:

EN55011:1991 (Group 1, Class A)

EN50082-1:1992

- IEC 1000-4-2 (1995) ESD
- IEC 1000-4-3 (1995) Radiated Suseptibility
- IEC 1000-4-4 (1995) EFT

In order to preserve the EMC performance of the product, any cable which becomes worn or damaged must be replaced with the same type and specification.

Safety Information

This instrument has been designed and tested in accordance with publication EN61010-1(1993) / IEC 1010-1(1990) +A1(1992) +A2(1994) / CSA C22.2 No. 1010.1(1993) Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use, and has been supplied in a safe condition. The instruction documentation contains information and warnings which must be followed by the user to ensure safe operation and to maintain the instrument in a safe condition.

Noise Declaration

LpA<70dB

am Arbeitsplatz (operator position)

normaler Betrieb (normal position)

nach DIN 45635 pt.19 (per ISO 7779)

General Safety Information

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. Hewlett-Packard Company assumes no liability for the customer's failure to comply with these requirements.

WARNING

This is a Safety Class I instrument (provided with a protective earthing ground, incorporated in the powercord). The mains plug shall only be inserted in a socket outlet provided with a protective earth contact. Any interruption of the protective conductor inside or outside of the instrument is likely to make the instrument dangerous. Intentional interruption is prohibited.

DO NOT operate the product in an explosive atmosphere or in the presence of flammable gasses or fumes.

DO NOT use repaired fuses or short-circuited fuseholders: For continued protection against fire, replace the line fuse(s) only with fuse(s) of the same voltage and current rating and type.

DO NOT perform procedures involving cover or shield removal unless you are qualified to do so: Operating personnel must not remove equipment covers or shields. Procedures involving the removal of covers and shields are for use by service-trained personnel only.

DO NOT service or adjust alone: Under certain conditions, dangerous voltages may exist even with the equipment switched off. To avoid dangerous electrical shock, service personnel must not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

DO NOT operate damaged equipment: Whenever it is possible that the safety protection features built into this product have been impaired, either through physical damage, excessive moisture, or any other reason, REMOVE POWER and do not use the product until safe operation can be verified by service-trained personnel. If necessary, return the product to a Hewlett-Packard Sales and Service Office for service and repair to ensure the safety features are maintained.

DO NOT substitute parts or modify equipment: Because of the danger of introducing additional hazards, do not install substitute parts or perform any unauthorized modification to the product. Return the product to a Hewlett-Packard Sales and Service Office for service and repair to ensure the safety features are maintained.

Safety Symbols

The following symbols on the instrument and in the manual indicate precautions which must be taken to maintain safe operation of the instrument.

	Safety Symbols
\triangle	The Instruction Documentation Symbol. The product is marked with this symbol when it is necessary for the user to refer to the instructions in the supplied documentation.
	Indicates the field wiring terminal that must be connected to earth ground before operating the equipment - protects against electrical shock in case of fault.
₼ or ⊥	Frame or chassis ground terminal - typically connects to the equipment's metal frame.
\sim	Alternating current (AC)
	Direct current (DC)
A	Indicates hazardous voltages
WARNING	Warning denotes a hazard. It calls attention to a procedure, which if not correctly performed or adhered to could result in injury or loss of life. Do not proceed beyond a warning note until the indicated conditions are fully understood and met.
CAUTION E	Caution denotes a hazard. It calls attention to a procedure, which if not correctly performed or adhered to could result in damage to or destruction of the instrument. Do not proceed beyond a caution note until the indicated conditions are fully understood and met.
((The CE mark shows that the product complies with all relevant European Legal Directives.
ISM 1-A	This is a symbol of an Industrial, Scientific, and Medical Group 1 Class A product.
P ®	The CSA mark is a registered trademark of the Canadian Standards Association, and indicates compliance to the standards layed out by them.

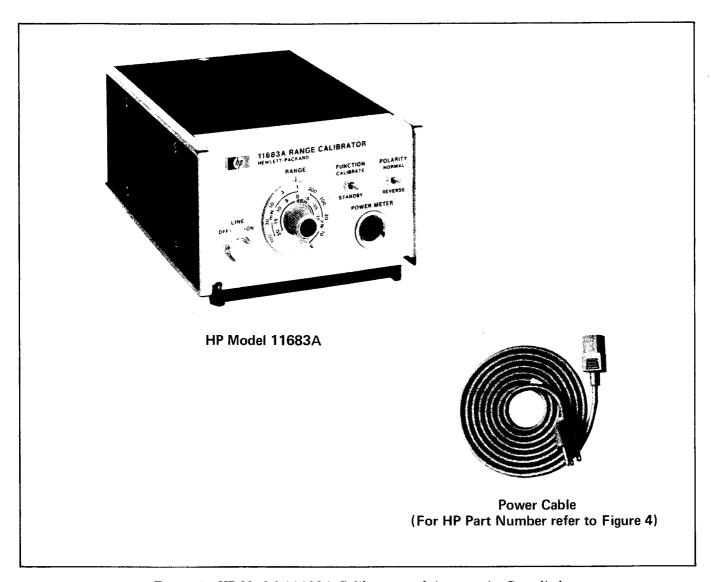


Figure 1. HP Model 11683A Calibrator and Accessories Supplied

Table 1. Specifications

Operational	Calibration Functions: Output voltage corresponding to meter readings at 3, 10, 30, 100 and 300 μW; 1, 3, 10, 30, and 100mW.
	Range-to-Range Calibration Uncertainty: 0.25% in all ranges.
Environmental	Operating Temperature: 0 to + 55 °C.
	Storage Temperature: -40 to + 70 °C.
	Humidity: Up to 95% Relative Humidity to 40 °C.
	EMC: Meets EN55011:1991 (Group1, ClassA), and EN50082-1:1992.
Physical	Weight: 1.1 kg (2lb 8 oz) nominal.
	Dimensions (height x width x depth): 88.9H x 133.3W x 215.9D mm (3.5 x 5.25 x 8.5 ins) nominal.

1. GENERAL INFORMATION

- 2. This operating and service manual contains information pertaining to incoming inspection, operation, performance tests, adjustments, and service for the HP Model 11683A Range Calibrator.
- 3. Equipment recommended for use in performance tests, adjustments, and service to the 11683A is listed in Table 2. Test equipment which meets or exceeds the critical specifications of Table 2 must be used for calibration if the 11683A is expected to conform to the published specifications.
- 4. The 11683A and all supplied accessories are shown in Figure 1. The published specifications are listed in Table 1.

5. Instruments Covered by Manual

6. This instrument has a two-part serial number. The first four digits and the letter comprise the serial number prefix. The last five digits form the sequential suffix that is unique to each instrument. The contents of this manual apply directly to instruments having the same serial number prefix(es) as listed under SERIAL NUMBERS on the title page.

- 7. An instrument manufactured after the printing of this manual may have a serial prefix that is not listed on the title page. This unlisted serial prefix indicates that the instrument is different from those documented in this manual. The manual for this instrument is supplied with a yellow Manual Changes supplement that contains "change information" that documents the differences.
- 8. In addition to change information, the supplement may contain information for correcting errors in the manual. To keep this manual as current and accurate as possible, Hewlett-Packard recommends that you periodically request the latest Manual Changes supplement. The supplement for this manual is keyed to this manual's print date and part number, both of which appear on the title page. Complimentary copies of the supplement are available from Hewlett-Packard.
- 9. For information concerning a serial number prefix not listed on the title page or in the Manual Changes supplement, contact your nearest Hewlett-Packard office.

10. Description

11. The 11683A Range Calibrator is used to verify proper operation of compatible Power Meters such

Table 2. Recommended Test Equipment

Instrument	Critical Specifications	Model	Use*
Digital	Readout: 5 digits	HP 3455A	P, A, T
Voltmeter	DC Measurements		
:	Ranges: 100 mV to 100 V full-scale		
	Accuracy: ± 0.02%		
	Resistance Measurements		
	(four-wire measurement capability)		
	Ranges: 100Ω to $10 k\Omega$ full-scale		
	Sensitivity: $1 \text{ m}\Omega$		
	Accuracy: ± 0.02%		
Oscilloscope	Vertical Amplifier	HP 180C/	А, Т
	Bandwidth: DC to 5 MHz	1801A/	, -
	Deflection Factor:	1821A	
	50 mV/division minimum		
*	Attenuator Accuracy: ± 2%		
	Time Base		
	Time Span/division: 1 ms to 1 s		
	Time base accuracy: ± 3%		
Four-Wire Cable	Recommended Length: 5 feet maximum	(see Figure 2)	P

as the HP Model 435A. The Power Meter's range-to-range accuracy and proper auto-zero operation can be easily verified. The 11683A can supply a full-scale test signal to the Power Meter for each Range Switch setting.

12. When set to CALIBRATE, the FUNCTION switch applies a dc voltage to the Power Meter; the input is grounded in STANDBY. The POLARITY switch increases ease of testing and adjusting the Power Meter auto-zero feedback circuit.

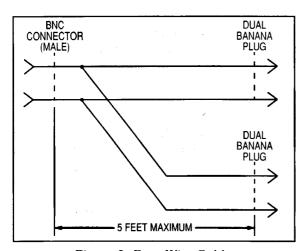


Figure 2. Four-Wire Cable

13. INSTALLATION

14. Initial Inspection

15. Inspect the shipping container for damage. If the shipping container or packing material is damaged it should be kept until the contents of the shipment have been checked mechanically and electrically. If there is mechanical damage or if the instrument does not pass the performance tests, notify the nearest Hewlett-Packard office. Keep the damaged shipping materials (if any) for the carrier and a Hewlett-Packard representative to inspect. The HP office will arrange for repair or replacement without waiting for claim settlement.

16. Power Requirements

17. The 11683A Range Calibrator requires a power source with an output of 100, 120, 220, or 240 Vac +5% -10%. For 100 and 120Vac, 48 to 66Hz or 360 to 440 Hz at 125 mA. For 220 and 240 Vac, 48 to 66 Hz at 62 mA. Power consumption is less than 12 VA.

18. Line Voltage Selection

19. Figure 3 provides instruction for line voltage and fuse selection. The Line Voltage Selection Card and fuse are factory installed for 120 Vac operation.

20. Power Cable

21. In accordance with international safety standards, this instrument is equipped with a three-wire power cable. When connected to an appropriate ac power receptacle, this cable grounds the instrument cabinet. The type of power cable plug shipped with each instrument depends on the country of destination. Refer to Figure 4 for the part numbers of the power cable plugs available.

WARNING

The protection provided by grounding the instrument cabinet may be lost if any power cable other than the threepronged type supplied is used to couple the ac line voltage to the instrument.

22. Interconnections

23. Refer to the Power Meter's operating and service manual for hook-up instructions.

24. Operating Environment

25. The instrument is designed for Indoor use only. The instrument may be operated at temperatures from 0°C to +55°C at altitudes up to 4600m (15,000ft.). The instrument may be operated in environments up to 95% relative humidity to 40°C, but should be protected from temperature extremes which may cause condensation.

CAUTION }

This instrument is designed for use in Installation Category II and Pollution Degree 2 per IEC1010 and 644 respectively.

26. Bench Operation

27. The instrument is equipped with plastic feet and a tilt stand for use on a bench.

28. Rack Mounting

29. The instrument can be rack mounted by using an adapter frame. The adapter frame is a rack frame that accepts several combinations of sub- modular units. For additional information, address inquiries to your nearest Hewlett-Packard office.

30. Storage and Shipment

31. The instrument should be stored in a clean dry environment. The following environmental limitations apply to both storage and shipment:

Temperature	40 to +75°C
Humidity	< 95% relative
Altitude	< 25,000 feet

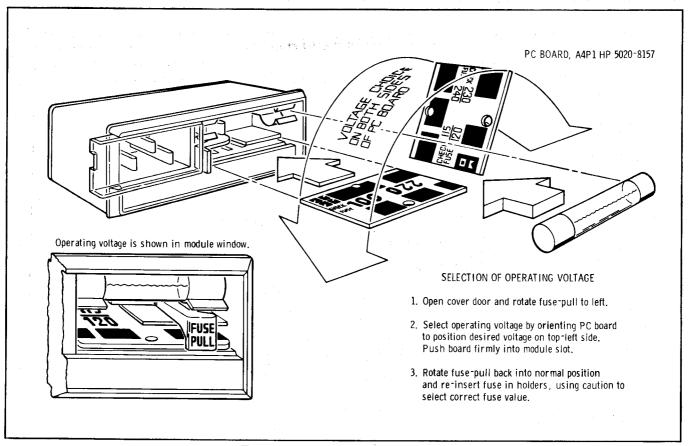


Figure 3. Line Voltage Selection

32. Original Packaging. Containers and materials identical to those used in factory packaging are available through Hewlett-Packard offices. If the instrument is being returned to Hewlett-Packard for servicing, attach a tag indicating the type of service required, return address, model number,

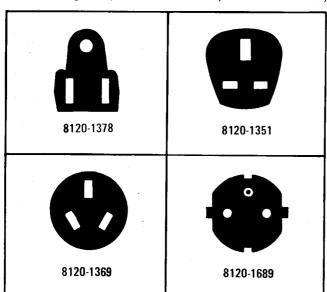


Figure 4. Power Cable HP Part Numbers Versus Mains Plugs Available

and full serial number. Also, mark the container FRAGILE to assure careful handling. In any correspondence, refer to the instrument by model number and full serial number.

- **33.** Other Packaging. The following general instructions should be used for re-packaging with commercially available materials:
- a. Wrap the instrument in heavy paper or plastic. (If shipping to a Hewlett-Packard office or service center, attach a tag indicating the type of service required, return address, model number, and full serial number.)
 - b. Use a strong shipping container.
- c. Use enough shock-absorbing material (3-to 4-inch layer) around all sides of the instrument to provide a firm cushion and prevent movement inside the container. Protect the control panel with cardboard.
 - d. Seal the shipping container securely.
- e. Mark the shipping container FRAGILE to assure careful handling.

34. OPERATING INSTRUCTIONS

35. Operation of the controls of the 11683A ia explained in Figure 6; Figure 7 provides operating and hookup instructions with a compatible Power Meter.

36. MAINTENANCE INSTRUCTIONS

a. Use a soft clean damp cloth to clean the front panel and side covers.

b. Maintenance by the operator consists of changing the fuse (refer to Figure 3), and Line switch lamp replacement (refer to Figure 5).



Power Requirements

Operating Voltage Range: 100/120/220/240V

Operating Frequency Range: 48-66 and 360-440Hz at

100 & 120Vac.

48 - 66Hz at 220 & 240Vac

Power Dissapation:

12 VA (max)

CAUTION

Before switching on this instrument, make sure that the line voltage selector PCB board is set to the voltage of the power supply and the correct fuse installed. Assure the power supply voltage is in the specified range.

Mains supply voltage fluctuations should not exceed +/-10% of the nominal selected line voltage.

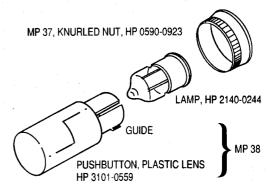
WARNING

Appliance coupler (mains input powercord) is the power disconnect device. Do not position the instrument such that access to the coupler is impaired.

For continued protection against fire hazard, replace the line fuse only with the same type and line rating (F125mA 250V @ 100V & 120V, or F62mA 250V @ 220V & 240V). The use of other fuses or materials is prohibited.

If this instrument is not used as specified, the protection provided by the equipment could be impaired. This instrument must be used in a normal condition only (in which all means for protection are intact).

No operator serviceable parts inside. Refer servicing to qualified personnel. To prevent electrical shock do not remove covers.



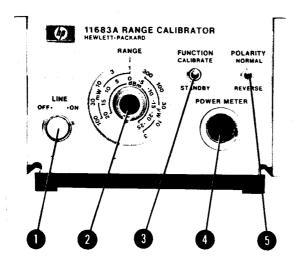
POWER LAMP REPLACEMENT

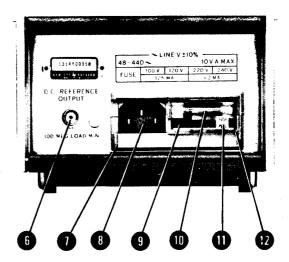
- 1. Remove lens by pulling straight out.
- 2. Replace lamp.
- To replace lens, align guide with notch in receptacle. Push straight in.

Figure 5. Line Switch Lamp Replacement

FRONT AND REAR PANEL FEATURES

(ILLUSTRATIONS FOR INDICATION ONLY)

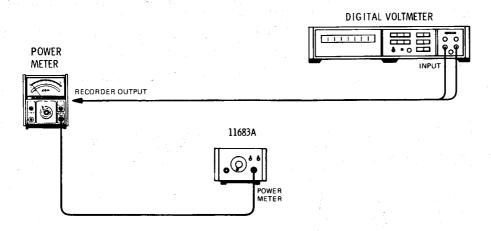




- 1 LINE Switch. Controls primary power. Illuminated when instrument is ON.
- 2 RANGE Switch. Equivalent to compatible Power Meter's Range Switch; produces a full scale Power Meter reading when 11683A and Power Meter Range switches are set to same scale.
- 3 FUNCTION Switch. When the switch is set to CALIBRATE an output dependent on the RANGE switch setting is coupled to the Power Meter. In STANDBY mode the output is grounded.
- 4 POWER METER Connector. Connects the output to, and control signals from, compatible Power Meter via Power Sensor Cable.
- 5 POLARITY Switch. An upscale reading is obtained on the Power Meter when the switch is set to NORMAL. The REVERSE setting produces a downscale reading.

- 6 D.C. REFERENCE OUTPUT Connector. DC reference voltage output from RANGE Switch. Load resistance must be $\geq 100~\text{M}\Omega$ for proper operation of the 11683A.
- Power Module Assembly.
- 8 Receptacle. Couples transformer primary to line voltage via power cable.
- 9 Line Voltage Selection Card. Matches transformer primary to line voltage. Refer to Figure 3.
- Fuse. A 1/8 A fuse is used at 100/120 Vac; 1/16 A fuse at 220/240 Vac.
- Fuse Pull Handle. Mechanical interlock; fuse must be removed before extraction of Line Voltage Selection Card.
- Window. Safety interlock; fuse cannot be removed while power cable is coupled to Power Module Receptacle.

OPERATING INSTRUCTIONS



TURN ON

- Verify that the power transformer primary of the 11683A is matched to the line voltage. See Figure 3.
- b. Check the fuse, contained in the Power Module Assembly, for the correct rating. The voltage and amperage are shown on the rear panel. If necessary, change the fuse. See Figure 3.
- c. Connect the equipment together as shown above.
- d. Connect the Power Cable to the power outlet and Power Module receptacles. Press the LINE switch and release. The switch should remain in, the lamp within the plastic lens should be illuminated, and the cursor on the curved portion of the switch should indicate ON.

POWER METER PERFORMANCE TEST AND ADJUSTMENTS

e. Refer to the Power Meter manual for Performance Test and Adjustment Procedures.

POWER METER TROUBLESHOOTING

f. The 11683A may be used as a test signal source which is capable of a full scale meter reading in any range. The POLARITY switch increases the ease of Auto-Zero circuit troubleshooting, and the 11683A may be substituted for the Power Sensor in order to isolate a malfunction to the Power Meter/Power Sensor Cable or the Power Sensor. Troubleshooting information is found in Section VIII of the Power Meter Operating and Service Manual.

37. RANGE SWITCH PERFORMANCE TEST

38. The range-to-range accuracy of the 11683A Range Switch is checked to ensure a full-scale meter reading will be obtained when the 11683A and Power Meter Range Switches are set to the same scale.

39. Description. Voltage and resistance measurements are made at the rear panel output jack. Voltage measurements are made on the higher ranges. Because precise low voltage measurements are more difficult to make, resistance measurements are made at the lower RANGE switch settings. To achieve the needed accuracy, the four-wire resistance measurement technique is used.

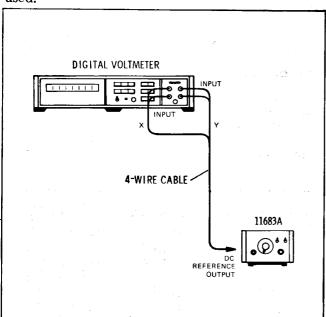


Figure 8. Range Switch Performance Test Setup

40. Equipment. Recommended equipment for performing these tests and adjustments are a digital voltmeter, HP 3455A, and a 4-wire cable for performing the resistance measurements (refer to Table 2).

NOTE

The 4-wire cable must connect directly to the 11683A. Do not use connectors or adaptors because their series resistance will reduce measurement accuracy.

41. Procedure.

a. Set the 11683A controls as follows:

RANGE								100 mW
FUNCTION							ST	ANDBY
POLARITY							. No	ORMAL

- b. Set the DVM controls so measurements of up to +20 Vdc may be made. All measurements are to be 5-digit resolution.
- c. Connect the equipment together as shown in Figure 8.
- d. Set the 11683A FUNCTION control to CALIBRATE. On the table, record the dc voltage measured in each RANGE from 100 mW to 300 μ W. If the voltage measured at the 1 mW range is beyond the limits shown on the table, when this procedure is completed, perform the Power Supply Adjustments. Calculate and record the ratio of the voltages using the formula shown in the table below.

Range		DVM Reading		Ratio (V _{100 mW} / V _{range})				
	Min.	Actual	Max.	Min.	Actual	Max.		
100 mW					1.0000			
30 mW				3.3457		3.3604		
10 mW				10.768		10.815		
3 mW	* .			34.394		34.545		
1 mW	143.00mVdc		147.00mVdc	108.76		109.23		
300 mW				343.95	4	345.45		

- e. Set the 11683A FUNCTION switch to STANDBY. Set the DVM controls to measure resistance.
- f. Measure the resistance at each RANGE setting from 300 to 3 μ W to 5-digit resolution and record the reading on the table below. Verify that each reading falls within the limits shown.

Dongo	DVN	Reading (Oh	ms)
Range	Min.	Actual	Max.
300 μW	3143.3		3157.1
$100 \mu W$	995.90		1000.2
30 μ W	315.14		316.52
10 μ W	99.749		100.18
3 μW	31.580		31.718

g. If any of the voltage ratios or resistance readings are incorrect, refer to the troubleshooting information.

42. ADJUSTMENTS

WARNING

The operations in this section require the instrument is operated with its covers removed and should only be carried out by qualified service personnel.

43. Power Supply Adjustment

- 44. The dc output of the 11683A is set to a specified level to ensure Power Meter full-scale deflection occurs when the RANGE controls of the Calibrator and Power Meter are set to the same scale.
- **45. Description.** The 11683A RANGE switch is set to the 1 mW scale and the dc voltage at the rear panel D.C. REFERENCE OUTPUT is set to a specified level.
- **46. Equipment.** The HP Model 3455A is the recommended Digital Voltmeter used to set the power supply voltage. A DVM that meets or exceeds the critical specifications of Table 2 may be substituted.

47. Procedure.

- 1. Connect the 11683A rear panel DC REFERENCE OUTPUT to the DVM INPUT.
- Set the DVM controls to provide 5-digit resolution at 145 mVdc.
- 3. Remove the 11683A top cover.
- 4. Adjust A2R1 for a DVM reading of 145.00 ±2.00 mVdc.

48. FET BALANCE ADJUSTMENT

49. The sampling gate balance is affected by the relative positions of the wires in the Power Sensor which connect to pins G and H of connector A3J1. One wire is black and white, and the other is brown and white. Once positioned, care must be used not to displace these wires.

NOTE

This procedure normally will have to be performed only when the U1 assembly is replaced or if the white/black or white/brown wires which connect A3A1 to A3J1 are moved since their relative position is critical.

50. Equipment. The HP Model 180C/1801A/1821A is the recommended oscilloscope for use in the balance adjustment. An oscilloscope that meets or exceeds the critical specifications for Table 2 may be substituted.

51. Procedure

a. Remove the A3 Assembly (refer to the paragraph Disassembly of the A3 Sampling Gate assembly, under the heading Repair). Reinstall the LINE and A1 RANGE switch in the front panel before proceeding.

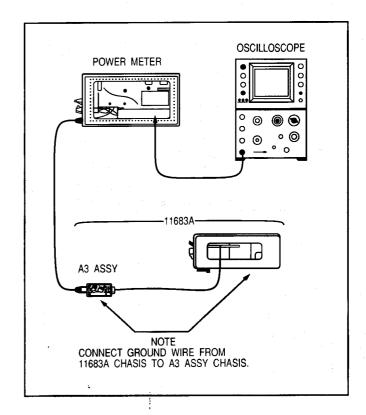


Figure 9. FET Balance Adjustment Setup

- b. Connect the equipment as shown in Figure 9. The oscilloscope probe will be coupled to A4TP4 in the HP 435A Power Meter or A2TPAC in the 436A Power Meter.
- c. Set the 11683A FUNCTION switch to STANDBY; the Power Meter RANGE switch to $3~\mu W$.
- d. Press the Power Meter ZERO switch while monitoring the Oscilloscope for the switching transient (spike) waveform. Adjust the position of the black/white and brown/white wires until the amplitude is less than 1.0 Vp-p.

NOTE

The Power Meter ZERO Switch must be pressed for the duration of this adjustment procedure.

52. REPLACEABLE PARTS

53. Table 3 lists all replaceable parts in reference designator order. Table 4 contains the names and addresses that correspond to manufacturer's code numbers.

54. Replaceable Parts List

- 55. Table 3 is the list of replaceable parts and is organized as follows:
- a. Electrical Assemblies and their components in alphanumerical order by reference designation.
- b. Chassis-mounted parts in alpha-numerical order by reference designation.
 - c. Miscellaneous parts.

d. Illustrated parts breakdowns.

The information given for each part consists of the following:

- a. The Hewlett-Packard part number.
- b. Check digit (CD).
- c. The total quantity (Qty) in the instrument.
 - d. The description of the part.
- e. A typical manufacturer of the part in a five-digit code.
 - f. The manufacturer's number for the part.

The total quantity for each part is given only once -- at the first appearance of the part number in the list.

56. Ordering Information

- 57. To order a part listed in the replaceable parts table, quote the Hewlett-Packard part number, indicate the quantity required, and address the order to the nearest Hewlett-Packard office.
- 58. To order a part that is not listed in the replaceable parts table, include the instrument model number, instrument serial number, the description and function of the part, and the number of parts required. Address the order to the nearest Hewlett-Packard office.

 $Table\,3.\,\,Replaceable\,Parts$

Reference Designation	HP Part Number	CD	Qty	Description	Mfr Code	Mfr Part Number
	11683-60005	5	1	RANGE SWITCH ASSEMBLY (SEE MPS)	28480	11683-60005
R1 R2 R3 R4	0511-0570 0611-0571 0611-0572 0611-0573 0611-0574	0 1 2 3 4	1 1 1 1	RESISTOR 196K .1% .05M PMW TC=0+-10 RESISTOR 363.3K .1% .05W PMW TC=0+-10 RESISTOR 548.5K .1% .125W PMW TC=0+-10 RESISTOR 139.6K .1% .05W PMW TC=0+-10 RESISTOR 26.86K .1% .05W PMW TC=0++10	20940 20940 28480 20940 20940	140-1/8-D-1943-8 140-1/8-D-36332-8 0811-0572 140-1/8-D-13982-8 140-1/8-D-28881-8
R4 R7 R8 R8 R9 R10	0811-0575 0811-0576 0811-0578 0811-0579 0811-0577	5 68 9 7	1 1 1 1	RESISTOR 7.300K 1% .05W PWW TC=0+=10 RESISTOR 2.207K 1% .05W PWW TC=0+=10 RESISTOR 667.7 .1% .05W PWW TC=0+=10 RESISTOR 210.4 .1% .05W PWW TC=0+=10 RESISTOR 66.38 .1% .05W PWW TC=0+=10	20940 20940 20940 20940 20940	140=1/8=D=7309=8 140=1/8=D=2207=8 140=1/8=D=68787=8 140=1/8=D=68784=8 140=1/8=D=68788=8
R11	0811-3214	5	1	RESISTOR 31.62 .1% .05W PWW TC=0+=10	14140	1409-1/40-31862-8
81	3100-3211	•	1	SWITCH-ROTARY 1.250 STRUT CTR SPCG; 10	28480	3100-3211
	11683-60001	1	1	POHER SUPPLY ASSEMBLY	28480	11653-60001
C1	0180-0141 0160-2204	2 0	1 1	CAPACITOR=FXD 50UF+75=10% 50VDC AL CAPACITOR=FXD 100PF +=5% 300VDC MICA	56289 28480	30D506G050DD2 0160-2204
CR1 GR2 CR3 CR4	001-0328 001-0328 001-0328 001-0328	8 8 8	4	DIODE-PWR RECT 400V 1A 6U8	03508 03508 03508 03508	A14D A14D A14D
R1 R2 R3 R4	2100-1788 0698-3433 0698-3151 0698-3150	9 8 7 6	1 1 1	RESISTOR-TRMR 500 10% C TOP-ADJ 1-TRN RESISTOR 26,7 1% ,125% F TC=0+-100 RESISTOR 2.87K 1% ,125% F TC=0+-100 RESISTOR 2.37K 1% ,125% F TC=0+-100	73138 03888 24546 24546	82PR500 PME55-1/8-T0-2BR7-F C4-1/8-T0-2871-F C4-1/8-T0-2371-F
81	3101-0554	8	1	SWITCH-TGL BUBMIN DPDT .02A 20VAC/DC PC (BEE MP4, MP9)	28480	3101-0554
82	3101=0553	7	1	SWITCH-TGL SUBMIN SPDT .024 ZOVAC/DC PC (SEE MP4, MP9)	28480	3101-0553
UI	1826-0177	5	1	V RGLTR TO-100	15818	723BE
'	11683-60009	8	1	SAMPLING GATE ASSEMBLY	28480	11683-60009
C1	0160-2357	4	1	CAPACITOR-FOTHRU 1000PF +80 -20% 500V	28480	0160-2357
J1	08481-60024	7	1	CONNECTOR- 12 CONTACT (SEE A3MP4)	28480	08481-60024
MP1 MP2 MP3 MP4	0470=0231 0516=0009 3030=0436 1251=3363	6448	1 1 1	ADMESTVE LOCTITE 242 POLYESTER 1P BLE SCREW-MACH 0-80 ,312-IN-LG 82 DEG SCREW-SKT MD CAP 0-80 ,5-IN-LG 85T-300 NUT,CONN,RND 8PANNER NUT,AUDIO TYPE CONN (USED WITH A3J1)	05972 00000 00000 26480	242 ORDER BY DESCRIPTION ORDER BY DESCRIPTION 1251-3363
MPS MP6 MP7 MP8 MP9	1460-1978 3030-0952 0#481-00002 08481-20011 5040-6939	0 9 5 6 7	1 6 2 2	SPRING-CPRSN ,088-IN-OD ,188-IN-OA-LG SCREW-SET 1/4-20, 2-IN-LG CUP-PT STL. SMIELD CMA88IS CLAMP	28480 00000 28480 28480 28480	1460-1978 Order by Description 08481-00002 08481-20011 5040-6939
MP10 MP11 MP12 MP13 MP14	5040-6940 11683-00003 08484-20020 11683-20004 11683-20005	2 0	1 1 1 1	MLOCK PANEL, FRONT, SUB FLANGE, FRONT ENDBELL, FEED-THRU SHELL, PLASTIC	26480 26480 26480 26480 28480	5040=6940 11683=00003 08484-20020 11683=20004 11683=20005
iR 1	0698-7219	6	1	RESISTOR 196 1% ,05W F TC#0+=100	24546	C3-1/6-T0-196R-G
BA1	08481-60025	8	1	BOARD ASSEMBLY, POWER SENSOR (FOR 8481A DNLY)	28480	08481-60025
SA1C1 SA1C2 SA1C3 SA1C4 SA1C5	0160-2515 0160-4306 0160-4306 0180-0594 0160-3094	7 7 9 8	2 4 1	CAPACITOR-FXD 47UF+-20% 6VDC TA CAPACITOR-FXD 100PF +-10% 100VDC CER CAPACITOR-FXD 100PF +-10% 100VDC CER CAPACITOR-FXD 3,3UF+-20% 15VDC TA CAPACITOR-FXD ,1UF +-10% 100VDC CER	28480 51959 51959 14433 28480	0180-2515 0805C101k3P 0805C101k3P 1Ag-10-3,3/16-20 0160-3094
5A1C6 5A1C7 5A1CP	0160-3879 0160-4306 0160-4306 0180-2515 0180-2545	7 7 7 4	1	CAPACITOR=FXD .01UF +=20% 100VDC CER CAPACITOR=FXD 100PF +=10% 100VDC CER CAPACITOR=FXD 100PF +=10% 100VDC CER CAPACITOR=FXD 100UF+=20% 4VDC TA CAPACITOR=FXD 100UF+=20% 4VDC TA	28480 51959 51959 28480 28480	0160-3679 0805C101K3P 0805C101K3P 0180-2515 0180-2545
34191 :	1554-0610	O	,	TRANSISTOR NPN SI TO-46 FTEROOMHZ	28480	1854-0610
3 A 1 R 1	n 6 3 4 5 5 6 ft	9	1	RESISTOR 464K 1% .125W F TC#0+=100	28480	0698 = 3260
-						

 $Table\,3.\,\,Replaceable\,Parts$

Reference	HP Part	c	<u> </u>	Parairi in	Mfr	Mfr Part Number
Designation	Number	D	Qty	Description	Code	IVITE Part Number
A3A1R2 A3A1R3 A3A1R4	0698=7248 0698=7224 0698=7236	1 3 7	1 1	RESISTOR 3.16K 1% .05W F TC#0+=100 RESISTOR 316 1% .05W F TC#0+=100 RESISTOR 1K 1% .05W F TC#0+=100	\$4249 54249 54249	C3-1/8-T0-3161-G C3-1/8-T0-316R-G C3-1/8-T0-1001-G
A3A1RT1	0*11=3210	1	1	RESISTOR 31.6 5% .05W PWW TC#+250+=252	14140	1409=1/20=31R6=J
A3A1U1	1813-0060	8	1	IC TO-8 MISCELLANEOUS PARTS	28480	1813-0060
	0590=1040	١,	,	THREADED INSERT-NUT 0-50 _06-LG 58T	26480	0590-1040
	5040-6538	2	1	SPACER	28480	5040-0538
A4	0960-0443		1	POWER MODULE ASSEMBLY	28480	0960-0443
A4J1 A4J2 A4J3 A4J4 A4J5	0360=0514 0360=0514 0360=0514 0360=0514 0360=0514	5 5 5 5	6	TERMINAL TERMINAL TERMINAL TERMINAL TERMINAL	28480 28480 28480 28480 28480	0360-0514 0360-0514 0360-0514 0360-0514 0360-0514
A4J6 A4J7 A4J8	0360-0514 0360-0514 0360-0514	5 5 5		TERMINAL TERMINAL TERMINAL	28480 28480 28480	0360-0514 0360-0514 0360-0514
A4TB1	5020+8122	2	1	LINE VOLTAGE BELECTION CARD	28480	5020-6122
				CHASSIS PARTS		
D81	2140-0244	4	1	LAMP-GLOW A1M 135/105VDC 1.2MA T-2-BULB (PART OF 81)	00466	A1H
F1	2110-0027	8	1	FUSE ,125A 250V 1,25%,25 UL (FOR 100/120 VAC DPERATION)	28480	2110-0027
Fi	2110-0011	0	1	FUSE .062A 250V 1.25%.25 UL (FOR 220/240 VAC OPERATION)	28480	2110-0011
J1	1250-0083	1	1	CONNECTOR-RF BNC PEM BGL-MOLE-FR 50-DMM (BEE MP8)	28480	1250-0063
MP1 MP2 MP3 MP4	0360=1190 0370=2388 0590=1696 0590=0765	5 6 3 5	1 1 2	TERMINAL-BLOR LUG PL-MTG FOR-#3/8-8CR KNDB-BASE-BAR/8KT 1/2 JGK "25-IN-ID NUT-8HMET-JATP 6-32-THD .017-IN-THK NUT-KNRLD-R 1/4-400-THD _078-IN-THK (USED WITH AZS1 AND AZS2)	28480 28480 28480 28480	0360-1190 0370-2388 0590-1696 0590-0765
MPS MP6 MP7 MP8	2190±0016 2190=0067 2360=0113 2950=0043	3 4 2 6	2 1 2	WASHER-LK INTL T 3/8 IN .377-IN-ID WASHER-LK INTL T 1/4 IN .256-IN-ID SCREN-MACH 6-32 .25-IN-LG PAN-MO-POZI NUT-MEX-DBL-CHAM 3/8-32-THD .094-IN-THK (USED WITH A1 AND J1)	28480 28480 00000 00000	2190-0016 2190-0067 Drder by description Order by description
мР9	2950-0052	•	2	NUT-HEX-DBL-CHAM 1/4-40-THD .062-IN-THK	00000	ORDER BY DESCRIPTION
MP10 MP12	11683-20007 11663-00005 0590-0923	8 9 7	1 1 1	(USED WITH A281 AND A282) SUPPORT, P.C. BOARD SRACKET, TRANSFORMER MOUNTING WUT-KNRLD-R 1/2-32-THD .125-IN-THK (PART OF 81)	28480 28480 00000	11683-20007 11683-00005 ORDER BY DESCRIPTION
MP13	3101-0559	3	1	CAP-PUSHBUTTON TRL WHT: BLK.ZIZ-ZAG (PART OF 81)	28480	3101-0559
MP14 P1 P2 P3 P4 P5	11683-80001 0362-0063 0362-0063 0362-0063 0362-0063	3 3 3 3 3	1	LABEL-INFORMATION (LINE MODULE) CONNECTOR-SQL CONT SDISC-FEM	28480 28480 28480 28480 28480	0362-0063 0362-0063 0362-0063 0362-0063
P6 P7 P8	0362-0063 0362-0063 0362-0063	3 3 3		CONNECTOR-SGL CONT GDISC-FEM CONNECTOR-SGL CONT GDISC-FEM CONNECTOR-SGL CONT GDISC-FEM	28480 28480 28480	0362-0063 0362-0063
Ri	0757-0459	8	1	RESISTOR 56.2K 1% .125W F TC=0+-100 (PART DF W2)	24546	C4-1/8-T0-5622-F
81	3101-1394	6	3	SWITCH-PB DPDT-DB ALTNG 10.5A 250VAC (PART OF WZ;INCL DS1,MP12,MP13).	28480	3101=1394
71	9100-0552	n	1	TRANSFORMER-POWER PRI: 100/115/230 V	28480	9100=0552
w5 w1	A120=1378 11683=60004	1 4	1 1	CARLE ASSY 15AWG 3-CNDCT JGK-JKT PRIMARY POWER CABLE (INCLUDES R: AND 81)	28480 28480	8120-1378 11683-60004
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Designation	HP Part Number	C D	Qty	Description	Mfr Code	Mfr Part Number
				CABINET PARTS (SEE FIGURE 10)		
	2360+0182 11683-00007	5 7	5 5	SCREW-MACH 6-32 ,312-IN-LG 62 DEG COVER ABBEMBLY, TOP 5 X 8	00000 28480	ORDER BY DESCRIPTION 5000-8553
	11683-00001	5		PANEL, REAR	28480	11683-00001
	5060-0247	0	2	FRAME ASSEMBLY	28480	5060-0247
;	2360-0180	3	8	SCPEW-MACH 6-32 .188-IN-LG 82 DEG	00000	ORDER BY DESCRIPTION
	5000=8766	8	2	COVER, SIDE 3 x 8	28480	5000-5766
•	5000=8769	,		COVER, BOTTOM 5 X 8	28480	5000-8569
	11683-00002		1	PANEL, FRONT	28480	11663=00002
					2000	5060=0727
10	5060=0727 1490=0031	1,	2	FOOT ASSY TILT STAND 2,236-IN-W 4,438-IN-CA-LG 88T	28480 28480	1490-0031
10	144000031		•	LICE GLAND ESESSION ASSOCIATION OF		
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	8			9		5
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	8		Fig	ure 10. Cabinet Parts Exploded V		

 $Table\,3.\ Replaceable\,Parts$

Page 13

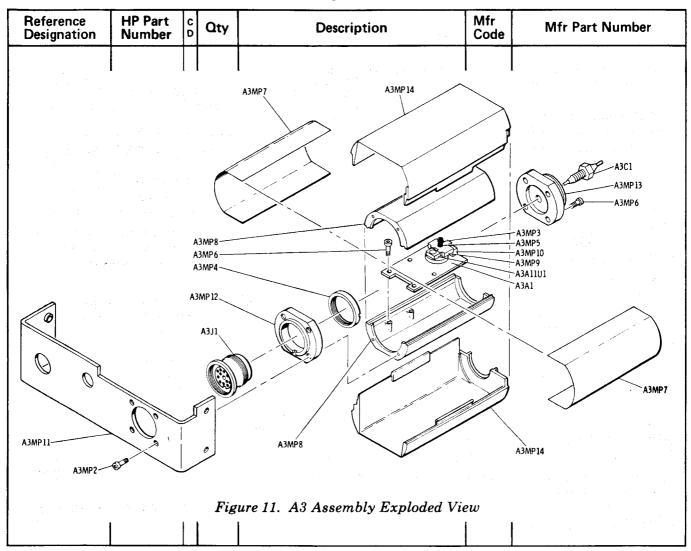


Table 4. Code List of Manufacturers

Mfr Code	Manufactur	Address		Zip Code	
00000 0046G 03508 03548 04713 05972 14140 14433 20940 24546 28460 51959 56289 73138	ANY SATISPACTORY SUPPLIER NORELCO NORTH AMER PHILIPS LTG CORP GE CO SEMICONDUCTOR PROD DEPT KOI PYROFILM CORP MOTOROLA BEMICONDUCTOR PRODUCTS LOCTITE CORP EDISON ELEK DIV MCGRAM-EDISON ITT SEMICONDUCTORS DIV OF ITT CORP MICRO-DHM CORP CORNING GLASS WORKS (RRADFORD) MEMLETT-PACKARD CO CORPORATE MG VICLAN INC BERKAGUE ELECTRIC CO BECKMAN INSTRUMENTS INC MELIPOT DIV		LOS ANGELES SYRACUSE WHIPPANY PHOPNIX NEWINGTON MANCHESTER PALM BEACH EL MONTE BRADFORD PALO ALTO SAN DIEGO NORTH ADAMS FULLERTON	CA NJ AZ CT NH PL CA CA CA	90021 13201 07981 85062 06111 03130 33401 91731 16701 94304 92138 01207

59. SERVICE

- **60.** Service Information is composed of Repair, Principles of Operation, and Troubleshooting, followed by the assembly and component locations diagrams (Figure 13 and 15) and schematic diagrams (Figures 14 and 16).
- 61. Test equipment that meets or exceeds the critical specifications of Table 2 may be used in place of the recommended test instruments.

WARNING

The service information is often used with power supplied and protective covers removed from the instrument. Energy available at many points may, if contacted, result in personal injury or death.

62. Repair

- 63. The repair information includes instructions for removing and installing the A3 Sampling Gate Assembly, and proper installation of the A3A1 Board.
- 64. Disassembly of A3 Sampling Gate Assembly. For steps 1 through 3 see Figure 11. Refer to Figure 10 steps 4 through 8.
- a. Remove the top, bottom, and side covers of the 11683A.
- b. Remove the right-sideframe which is adjacent to A2 and A3 assemblies after removing five 6-32 x 1/4" flat head machine screws.
- c. Remove the RANGE switch knob after loosening the socket set screws. Remove the 3/8-32 x 7/16" hex nut from the RANGE switch; remove the RANGE SWITCH.
- d. Remove the 1/2-32 knurled nut on the LINE switch and lift the A3 Assembly, which is attached only by the orange wire, from the 11683A chassis.
- e. To remove the A3 Assembly plastic covers, insert the blade of a screwdriver into the seam on each side of the bulkhead feedthrough. Gently twist until the covers snap apart. Remove the covers and the magnetic shields.

- f. Remove the two 0-80 x 0.312" flat-head machine screws which attach the sub-panel to the upper chassis.
- g. Remove the two 0-80 x 0.188" socket cap screws which secure the feedthrough endbell to the upper chassis. Loosen the lower cap screws and remove the upper chassis.
- h. To reassemble the A3 Assembly follow the preceding instructions in reverse order.
- **65. A3A1 Assembly Installation.** The relative position of the installed circuit board and some components on the board are critical for proper operation.
- a. Place the circuit board in the correct position and insert four 0-80 x 0.188" socket cap screws.
- b. Center the circuit board so there is equal air gap between each side and the chassis. Tighten the cap screws.

66. Principles of Operation

- 67. The principles of operation are intended to give the user a basic understanding of circuit operation and is, therefore, the most important troubleshooting aid available.
- 68. Power Supply. The A4 Power Module Assembly contains the Line Voltage Selector Card which matches the line voltage to power transformer primary. A line filter reduces line surge and transients.
- The A2 Power Supply Assembly contains a bridge rectifier A2CR1-4, filter capacitor A2C1, a packaged voltage regulator circuit A2U1, and its associated components.

Within the IC package is a reference voltage generator, an operationa amplifier, regulator driver, series regulator, and current limiting transistors. The reference voltage output, pin 4, is coupled to the non-inverting operational amplifier input, pin 3. The amplifier output drives the regulator driver and series regulator transistors and the regulated output is coupled from the emitter, through the current sense resistor A2R2, to the POLARITY switch A2S1. A2R3, R1, and R4 form

a voltage divider through which the feedback bias is coupled to A2U1 pin 2, the inverting input.

If the current flow through A2R2 exceeds 20 mA, the current limiting transistor is turned-on and the drive voltage to the regulator driver is reduced which drops the regulated voltage toward zero.

A2C2 provides high frequency rolloff which reduces the feedback loop tendency to support spurious oscillations.

- **69.** A1 Range Switch Assembly. The Range switch is a voltage divider which changes the output voltage by a factor of approximately $\sqrt{10}$ for each sequencial range change.
- 70. A3 Sampling Gate Assembly. The dc input from the Range Switch assembly is divided by one thousand and is coupled to the A3A1U1 Sampling Gate circuit. A 220 Hz squarewave drive signal from the Power Meter is coupled to the FET gates. When A3A1U1Q1 is conducting, the dc input is coupled to the Input Amplifier A3A1Q1. When A3A1U1A2 is conducting, the input to the amplifier is essentially ground. The signal coupled to the Input Amplifier is 220 Hz ac, with the amplitude directly proportional to the dc input level.

The Input Amplifier and the first amplifier in the Power Meter are the component parts of a Hybrid Operational Amplifier. The Amplifier, which has a gain of approximately 730, is shown in Figure 12.

71. Troubleshooting

- 72. The Troubleshooting information is intended to supplement the principles of operation and schematics. This information should reduce troubleshooting time and increase the ease of solving problems that do not have obvious answers.
- 73. Power Supplies. If the output noise level has increased and the dc voltage at A2U1 pin 8 has decreased slightly, one of the bridge rectifier diodes or A2C1 may be defective.

If the output voltage has decreased, 0.6 Vdc measured across A2R2 indicates the current limiter is operating.

Measure the voltage on A2U1 pins 2 and 3. If the voltage difference is >10 mVdc, verify that the

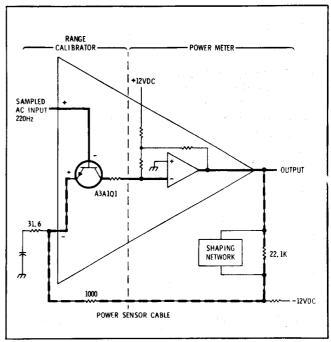


Figure 12. Hybrid Operational Amplifier

regulated output has correctly followed the change in input levels. The regulated output's relative change from normal should follow the non-inverting input change and be opposite to the inverting input change. If the preceding statement is not true, the integrated circuit is probably defective, otherwise, the problem is probably with the associated components of A2U1.

- 74. A1 Range Switch Assembly. Voltages and/or, resistance measurements, taken while performing the Range Switch Performance Test, may be out of the specified tolerances. This may be due to a definite change-in-resistance of one of the resistors mounted on the switch, high resistance contacts on the FUNCTION or RANGE switches, or a soldered connection which exhibits high resistance.
- 75. A3 Sampling Gate Assembly. The input to the A3 assembly is normally +15.8 mVdc with the RANGE switch set to a 100 mW.

NOTE

The following instructions apply after the A3A1 Circuit Board Assembly has been exposed. Refer to Disassembly of A3 Sampling Gate Assembly.

The multivibrator drive from the Power Meter to the FET Sampling Gate circuit may be checked on pins 4 or 6 of U1. This drive voltage is a 220 Hz square wave whose most positive level is -0.05 ± 0.05 Vdc with the most negative level > 9V more negative.

In most cases it may be assumed that the operational amplifier, made up of the Input Amplifier and the first amplifier in the Power Meter, is operating correctly if the dc voltage found on the metal cover of A3A1Q1 is $-70 \pm 30 \text{ mVdc}$.

The FET's in A3A1U1 may be checked by the following procedure:

- a. Disconnect the cables from the 11683A.
- b. Remove the upper chassis from the A3 assembly. (Refer to disassembly procedures.)
- c. Measure the resistance between pins 1 and 2 of the A3A1U1. The resistance should be 15 ± 0.75 ohms. The same resistance should be found between pins 8 and 9 of A3A1U1.

- d. Short pins 4, 6, and 9 of A3A1U1. While the pins are shorted, measure the resistance between pins 2 and 3, and between pins 3 and 8, of A3A1U1. The resistance should be less than 40 ohms.
 - e. Set a power supply to 10 Vdc.
- f. Connect the positive side of the power source to A3J1 pin E signal ground. Connect the negative power supply lead to pins 4 and 6 of A3A1U1.
- g. Measure the resistance between pins 2 and 3 of A3A1U1. Also measure the resistance between pins 3 and 8 of A3A1U1. In both cases, the resistance should be several hundred times the resistance found in step ${\tt d}$.

If A3A1U1 is replaced it is recommended that the FET BALANCE ADJUSTMENT be performed to ensure the 11683A is operating at maximum capability.

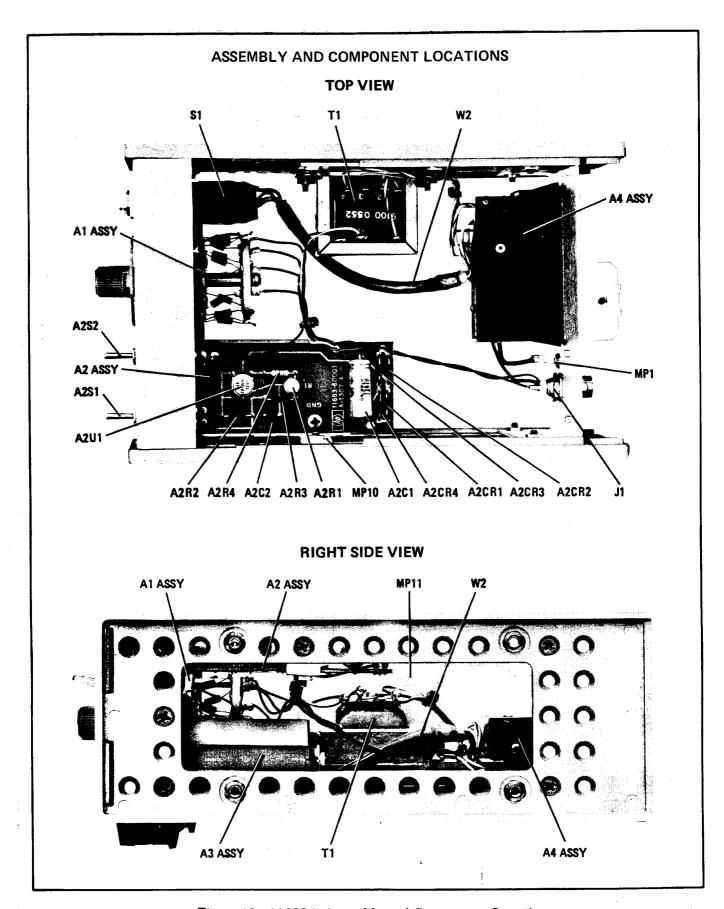
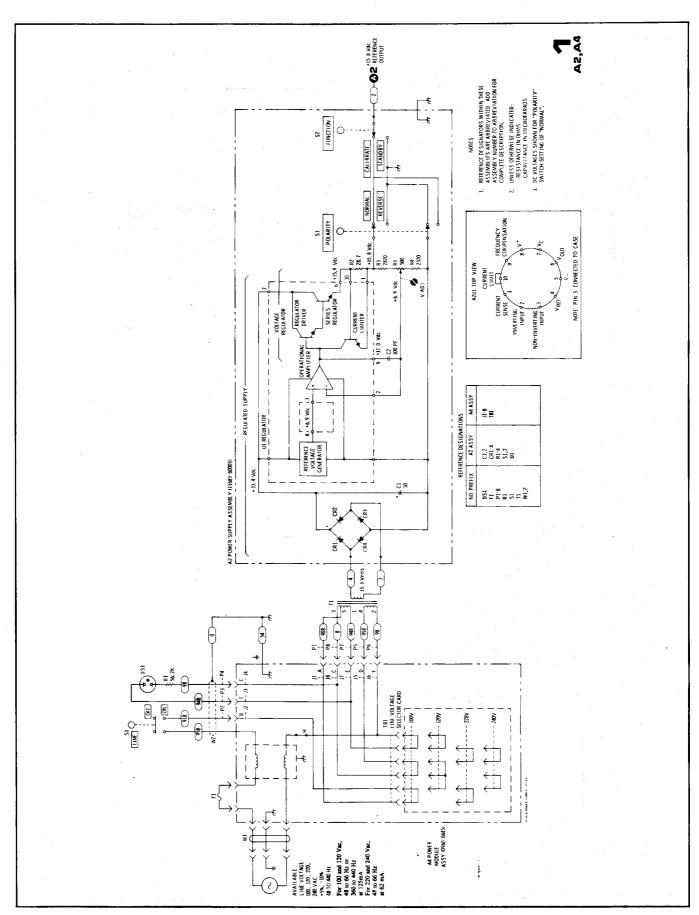
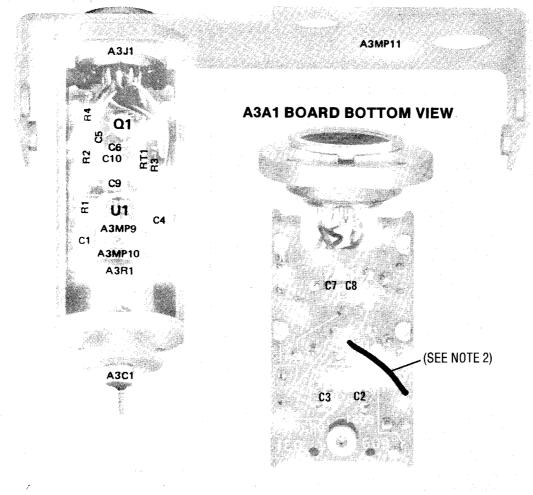


Figure 13. 11683A Assembly and Component Locations



A3 ASSEMBLY COMPONENT LOCATIONS

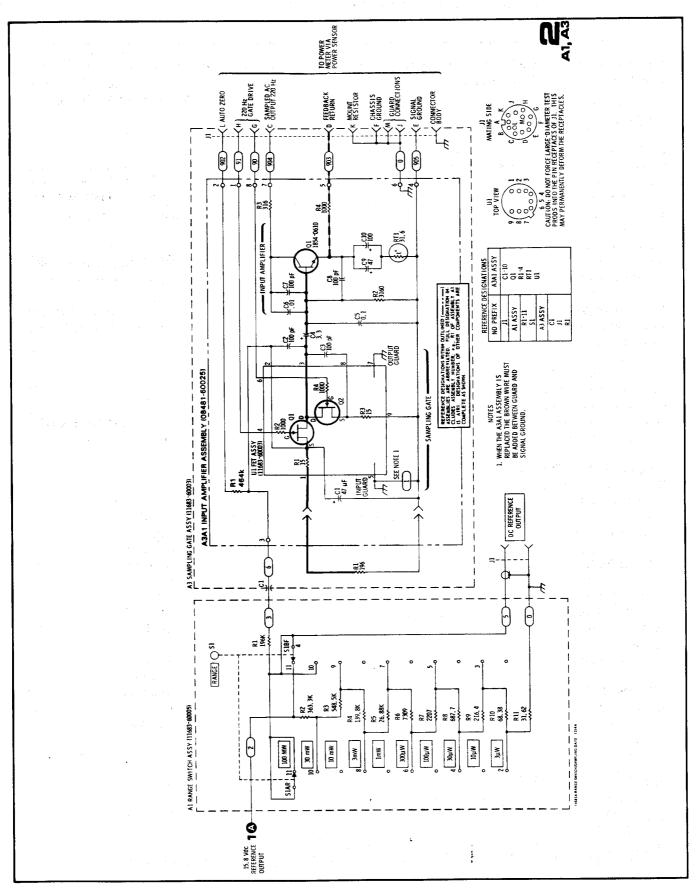
A3 ASSEMBLY TOP VIEW



NOTE 1: A3 COMPONENT REFERENCE DESIGNATIONS ARE PRECEDED BY "A3". ALL OTHER COMPONENTS ARE PART OF THE A3A1 BOARD.

NOTE 2: WHEN THE A3A1 ASSEMBLY IS REPLACED AN INSULATED JUMPER WIRE MUST BE ADDED BETWEEN GUARD AND SIGNAL GROUND.

Figure 15. A3 Assembly Component Locations



APPENDIX

This appendix contains backdating information which makes this manual applicable to instruments with serial number prefixes 1314A and 1551A.

CHANGES

Page 8:

Replace paragraphs 49 to 52 with the following (leave the note following paragraph 49):

- 49. A characteristic of an FET Sampling Gate circuit is transient spikes caused by an imbalance in gate-to-drain capacitance. The imbalance can be corrected by making the effective junction capacitance equal. A capacitor of correct value is coupled across the gate-to-drain leads of the active component with the lower junction capacitance. Other factors keep the transient from being eliminated completely, therefore, the amplitude is reduced to a minimum.
- **50.** Description. Adequate FET gate-to-drain capacitance balance is achieved when the transient spike amplitude is found to be < 1.0 Vp-p at the appropriate test location (TP4 in the HP Model 435A). Solder the selected capacitor in place.
- 51. Equipment. The HP Model 180C/1801A/1821A is the recommended oscilloscope for use in the balance adjustment. An oscilloscope that meets or exceeds the critical specifications of Table 2 may be substituted.

52. Procedure.

- a. Remove the A3 assembly (refer to the paragraph, Disassembly of the A3 Sampling Gate Assembly, under the heading Repair). Reinstall the LINE and A1 RANGE switch in the front panel before proceeding.
- b. Connect the equipment as shown in Figure 9. (The oscilloscope probe will be coupled to TP4 if the HP 435A Power Meter is being used.)

- c. Set the 11683A FUNCTION switch to STANDBY; the Power Meter RANGE switch to 3 μ W.
- d. Press the 435A ZERO Switch and check the spike amplitude on the oscilloscope display. Remove A2C2 and replace it, in the same location, with the next higher value capacitor. A2C2 may be located in one of the two positions or it may be omitted; see Figure 13.

NOTE

The 435A ZERO switch must be pressed for the duration of this adjustment procedure.

e. If the spike amplitude decreases, continue to increase the capacitor value, in sequence, until the minimum spike amplitude (balance point) is found. The capacitor normally will not be >7 pF. After two or three capacitors are tried, if the spike amplitude is constant or increases, a smaller value capacitor may be tried. If the lowest value capacitor is reached without finding the balance point, remove the capacitor and check the spike amplitude. Next begin to insert capacitors, in sequence, in the other A2C2 location. When the spike amplitude of <1.0 Vp-p at the appropriate test point is found, the circuit is considered balanced and the capacitor may be soldered in place.

CHANGES (Cont'd)

Page 10, Table 3:

Replace the A3 portion of the parts list with the following:

Table 3. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
ΔĠ	11683-60003		SAMPLING GATE ASSY	28486	11683-60003
,	22003 00003	1 1			
		1		1	
4301	0166-2357	1 1	C:FXD CER FEED-THRU 1000 PF +80-20%	28480	0160-2357
4311	1251-3228	l i l	CONNECTOR: AUDIO, 12 FEMALE CONTACT	74868	91-7-3638
		1 . 1	(SEE A3MP4)	28486	0470-C231
A5MP1	6476⊶u231	1 1	COMPOUND: NUT LOCKING	20400	0470-0231
4.3MP2	0516−3309	4	SCREW:FLAT HD SLOT DR 0-80 X 0.312" LG	00000	OBD
ABMPB	3130~0436	lil	SCREW: SOCKET CAP 0-80 X 0.500" LG	3030 0	DBD
ASMP4 Y	1251-3363	1 1	NUT:CONNECTOR MOUNTING	2848C	1251-3363
A3MP5	1460~1330	1 1	(USED WITH A3J1) SPRING:COMPRESSION 0.150*	28480	1460-1330
נ זייונ א	1400-1300	1		1	
AJMPO	3630-7422	8	SCREW:SUCKET CAP 0-80 X 0.188" LG	00000	080
A3MP7	U8481-00002	2	SHIELD	28480	08481-00902
43MP8	08481-20011	2	CHASSIS .	2848C	08481-20011
A3MPS	58481 →40663	1	SPACER F.E.T.	28480 28480	08481 -40003 08481-40004
43MP1C	08481~40004	1	CLAMP LEAD	20400	08481-40004
A3MP11	11683-00003	1	PANEL: FRONT, SUB	28480	11683-00003
A3MP12	11683-20003	1	ENDBELL:FRONT	28480	11683-20003
A3MP13	11683-20004	1	ENOBELL: FEED THRU	2848C	11683-20004
43MP14	11683-20005	2	SHELL:PLASTIC	2848€	11683-20005
A 3 × 1	€698-7219	1	R:FXD FLM 196 OHM 2% 1/8W	28480	U698-7219
		1	•	1	
				28480	11683-60002
A3A1	11683-60002	1	BOARD ASSY:SAMPLING GATE	20400	11003-00002
		1		1	
	0100 3516	١.,	C:FXD ELECT 47 UF	28480	5180-2515
A3A1C1 A3A1C2 "	0180-2515 0160-3872	2 1	C:FXD CER 2.2 TO 0.25 PF 200VDCW	72982	8121-8226-CCG-229C
A3A162 "	1 0160-3812	1 '	FACTORY SELECTED PART	1	
A5A1C3	1180-2515	1	C:FXD ELECT 47 UF	2848C	6186-2515
A3A1C4	3160-3094	1	C:FXD CER 0.1 UF 10% 100VDCW	56285	2C18A1CML
				72982	8121-8112-X7R-103M
ABALCS	3163-3879	1	C:FXU CER C.O. UF 20% 100VDCW	28483	0180-2545
A3A1C6	180-2545	1	C:FXO ELECT 100 UF	2848Ü	1654-3610
A3A1Q1	1854-6610	1	TRANSISTUR:SI NPN R:FXD MET FLM 464K GHM 1% 1/8W	28480	0698-3260
434161 434162	0698~3260 0698~7246	1 1	R:FXD FEM 3.16K OHM 2% 1/8W	28480	C698-7248
HJAINZ	0090-1240	1 *			
A3A1R3	0698-7236	3	R:FXD FLM 1K OHM 2% 1/8W	28480	0698-7236
A3A1R4	0698-7236	1	R:FXD FLM 1K OHM 2% 1/8W	2848C 2848C	0698-7236
A3A1R5	0757-0180	1 1	R:FXD MET FLM 31.6 OHM 1% 1/8W	28480	0757-0180 0698-7224
A3A1R6	0698-7224	1	R:FXD FLM 316 OHM 2% 1/8W R:FXD FLM 1K OHM 2% 1/8W	2848C	0698-7236
A3A1R7	0698-7236	İ	K+FAU FER IK UNM 24 1/08	20700	0070-1230
		1		1	
	00401 60000	ļ ,	FET ASSEMBLY	28480	0.94.01 6.00.02
A3A2	08481-60002	1	FET ASSEMBLY	20400	08481-60002

CHANGES (Cont'd)

Page 14, paragraph 65:

Add sub-paragraph c:

c. Bend the 100 μ F capacitor, A3A1C6, so it touches A3A1Q1. Position A3A1C1 and A3A1C3 so they touch A3A1C6.

Page 14, 15:

Insert the following paragraphs and the Figure between paragraphs 65 and 66.

67. FET Assembly Removal

CAUTION

Excessive heat from the soldering iron when installing or removing the assembly may destroy the FET internal circuitry. Before removing the FET Assembly be sure that it must be replaced. The Troubleshooting information gives the correct procedures for verifying that the FET's are defective.

- a. Remove the A3A1 Circuit Board Assembly. Refer to Disassembly of A3 Sampling Gate Assembly.
- b. Remove the 0-80 x 0.500" cap screw, spring, clamp, and A3R1.
- c. Remove the RTV coating which covers the FET pin connections to the printed circuit board.
- d. With a desoldering tool, remove the solder from the six pins which hold the FET Assembly in place.
- e. Carefully break each pin loose from the printed circuit board with a soldering aid tool.
- f. Gently lift the FET Assembly and spacer from the circuit board. Refer to Figure 12.

68. FET Assembly Installation

- a. Insert the FET Assembly leads through the spacer and printed circuit board. Refer to Figure A1.
- b. Insert the clamp and cap screw to hold the spacer and assembly in place against the printed circuit boards.

- c. Quickly solder the FET leads to the circuit board.
- d. With hypodermic needle place RTV* into the hollow portion of the spacer. For this purpose the needle is inserted into the hole in the circuit board directly beneath the FET Assembly.
- e. Cover the soldered connections from the FET Assembly with RTV*.
- f. Cover the rest of the circuit side of the A2 assembly circuit board with Krylon**.
 - *RTV 732 RTV Silicone Rubber Adhesive/Sealant by Dow Corning Corp., Midland, Michigan, 48640.
- **Krylon No. 1302 Humiseal Protective Coating, Type 1B12 by Columbia Technical Corp., Woodside 77, New York.

Krylon Inc., Norristown, Pennsylvania

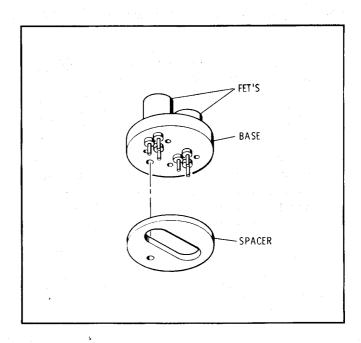


Figure A1. FET Assembly and Spacer

CHANGES (Cont'd)

Page 20, Figure 15:

Replace Figure 15 with the one below:

A3 ASSEMBLY COMPONENT LOCATIONS

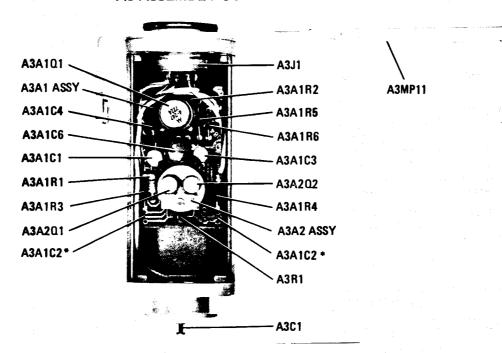


Figure A2. Assembly Component Locations

Page 21, Figure 16:

Replace the A3 portion of the schematic with the one below:

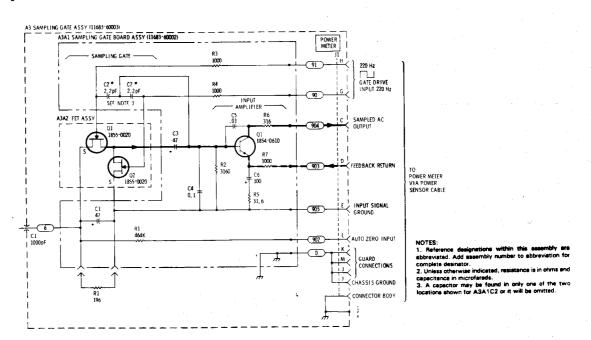


Figure A3. Range Switch/Sampling Gate Schematic Diagram (P/O Figure 18)

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